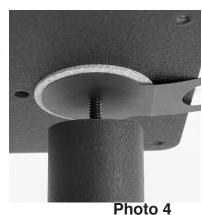
4] The Steel Foundations center channel stand has included a pair of adjustable studs (j) and 1/4" rubber stud covers (k). These are for use if you require your speaker to angle upwards. Thread the adjustable stud through the top plate with the allen wrench to the desired height. Using a machine nut, lock the threaded stud into place. Photo 5 - Thread the rubber stud covers over the top of the adjustable stud to protect



your speaker from being scratched. Three Neoprene Isolation pads should be placed at the rear of the top plate between the top plate and the speaker to ensure the speaker does not slide off the back of the stand.

*NOTE: The ends of the spiked feet and steel speaker studs are very sharp and may scratch floors or furniture. All sharp objects can be hazardous to children. For this reason large rubber feet and rubber isolation pads are provided as an option. Sanus Systems will not be liable for damage or injury.



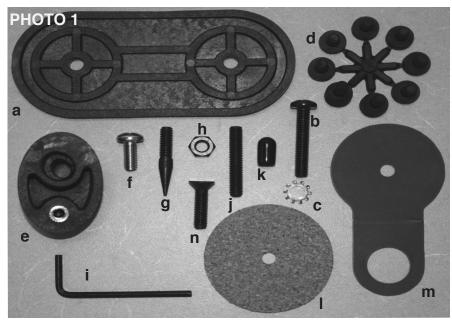
Photo 5

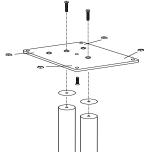
Every effort has been made to ensure that your stands are perfect. If you have any questions or feel that there is a problem of any kind, please call our Customer Assistance number. We can assist with questions or damaged/ THE UNION OF FORM AND FUNCTION

STEEL FOUNDATIONS® SFC **INSTRUCTION MANUAL**









Important: This product uses two different feet for each base. Before installing, be sure to check that the feet are mounted with the (1) foot on the front left and rear right of the base, (2) front right and rear left. The designation (1) & (2) are on the bottom of each foot.

Hardware List

(PHOTO 1)

- isolation block 1
- 1-1/2" pan head bolt 2
- lock washer 2
- d) rubber isolation pad - 8
- plastic foot 4
- f) 5/8" pan head bolt - 4
- carpet spike 4
- h) machine nut - 8
- allen key 1
- threaded stud 2
- rubber stud cover 2
- I) cork damping washer - 2
- wire guide 2
- flat head bolt 2

'Take the time to find the right speaker locations for your listening room."

1] Attach the plastic feet (e) to the corners of the base with the small pan head bolts (f). Photo 2-Group two pillars with the base. Align the holes in the base with the holes in the isolation block (a). Bolt the pillars and the base together with the isolation block between them using the large pan head bolts (b) and lock washers (c). Photo 3-Using the wire guide is optional.



Photo 2

- 2] Adhere the two inch self-adhesive damping washers (1) to the flush side of each top plate. The damping washers will be set in between the top plate and the pillars. (Optional: You may fill the pillars with sand or shot at this time.) Align the holes in the top plate with corresponding holes in the top of each pillar. Bolt the pillars and the top plate together using the flat head bolts(n). Photo 4-The wire guide (m) is optional.
- 3] Both spiked feet (g) and rubber feet (d) are provided for your Steel Foundations®. The spiked feet are preferable in terms of performance.

Thread a machine nut (h) over the spiked feet and thread the ends of the spiked feet into the threaded inserts in the corner feet. Adjust the spiked feet until the stand is level and then lock into place by tightening the machine nut. Use of the spiked feet is optional.* The rubber feet are provided as an alternative.

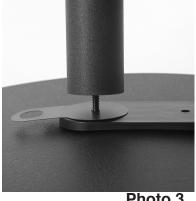


Photo 3

Page 3 * PLEASE READ THE NOTE ON PAGE 4 OF THIS MANUAL!